

14/01 **Process Sheet**

Dart Aerospace Ltd. *do*
86 08/01/15

Date: Friday, 11/01/2008 10:59:52 AM
 User: Linda Lacelle

Customer : CU-DAR001 Dart Helicopters Services
 Job Number : 36710
 Estimate Number : 10355
 P.O. Number : *N/A*
 This Issue : 11/01/2008 S.O. No. : *N/A*
 Prsht Rev. : NC
 First Issue : *N/A* Type : SMALL / MED FAB
 Previous Run : 33253
 Written By : *[Signature]*
 Checked & Approved By : *[Signature]*
 Comment : Est Rev:F Removed Manufacturing 05-11-07 JLM
 Est Rev:G Added part # to Sub 06-08-10 JLM
 Est Rev H New pick list 08.01.11 EC verified
 by: DD

Drawing Name : HI-STEP LEG ASSEMBLY
 Part Number : D2582
 Drawing Number : D2582 REV B
 Project Number : N/A
 Drawing Revision : B
 Material : *NIA*
 Due Date : 15/01/2008
 Qty: *15* Um: Each

Additional Product

Job Number:



Seq. #: Machine Or Operation: Description :

1.0 36710A STEP LEG



Comment: Sub-Component STEP LEG
 D2278 B *36710A x30*

2.0 36710B STEP SPACER



Comment: Sub-Component STEP SPACER
 D2322 B *31407C x2, B 36710B x13* mf

3.0 36710C STEP SPACER



Comment: Sub-Component STEP SPACER
 D2279 B *30813D x9, B 29922 x6* mf

4.0 36710D STEP SPACER



Comment: Sub-Component STEP SPACER *D 3720-1 B 36710D x15* mf

5.0 36710E STEP SPACER



Comment: Sub-Component STEP SPACER *D 3720-2 B 36710E x15* mf

6.0 MS20470AD44 Rivet, Universal Head



Comment: Qty.: 22.0000 Each(s)/Unit Total : 440.0000 Each(s)
 Pick:
 Qty Part Number Description Batch

mf 08-01-18

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: D Date: 08/01/18
 QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

Date: Friday, 11/01/2008 10:59:52 AM
User: Linda Lacelle

Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: HI-STEP LEG ASSEMBLY

Job Number: 36710

Part Number: D2582

Job Number:



Seq. #:

Machine Or Operation:

Description :

22 MS20470AD4-4 Rivet

M106654

mf

7.0

MS20470AD45

Rivet, Universal Head



Comment: Qty.: 4.0000 Each(s)/Unit Total: 80.0000 Each(s)

Pick:

Qty Part Number Description Batch

4 MS20470AD4-5 Rivet *M104156*

mf 08-01-18

8.0

SMALL FAB 1

SMALL & MEDIUM FAB RESOURCE 1



Comment: SMALL & MEDIUM FAB RESOURCE 1

Assemble as per Dwg D2582 and

mf 08-01-18 (15)

9.0

QC5

INSPECT WORK TO CURRENT STEP



Comment: INSPECT WORK TO CURRENT STEP

08/01/18 (15)

10.0

PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Identify and Stock

Location: *WA*

08-01-18 15

11.0

QC21

FINAL INSPECTION/W/O RELEASE



Comment: FINAL INSPECTION/W/O RELEASE

08/01/18 (15)

Job Completion



08-01-18

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prd Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B		Sign & Date	Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng				

NOTE: Date & initial all entries



